



COMPANY HISTORY



1950 Foundation of FLEXIX, S.A.



1958Beginning of the cooperation KÄCHELE-FLEXIX with 3 rubber production plants in Germany and Spain





1992

First Spanish company in the technical rubber sector to obtain the ER ISO 9002 certification



2003

New production plant with automated rubber mixing room



2006

Automation of the production processes



FLEXIX

2013

KÄCHELE reaches 91% of FLEXIX shareholding





2016

Achievement of the ISO 14001





PROCESSES

Technology to improve quality

▶ Injection

Injection of complex customized rubber parts
Automated production cells

Lean processes with cleanliness requirements



▶ Over - Injection

Vulcanization over metal, plastic and rubber bonded parts
Automated adhesive machines
Fully automatic rubber-metal production



► Extrusion

Leader in parts development

Automated finishing of the parts

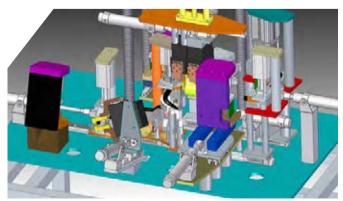
Marking of parts with laser and stamping



▶ Assemblies

Automated assembly and verification of existence and components position

Leakage verification





MARKETS

► Automotive

ANTIVIBRATION

Suspension and shock absorption elements







SILENTBLOCKS

Rubber-metal parts for vibration and noise attenuation







DUCTS

Air and fluid conduction systems





CLEAN AIR DUCTS

Parts with higher cleanliness requirement







JOINTS

Sealings to reduce vibration, noise and misalignments







HOLDERS

Supports for transmissions, shafts and links







TRUCKS & BUSES

Parts with higher requirements and lower demands







VALVES & PUMPS

Parts to regulate fluids and gases



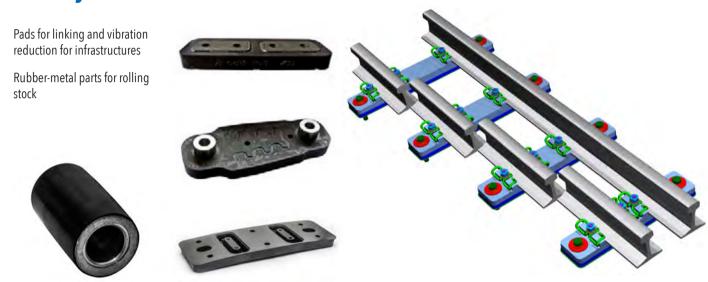






Advanced solutions for the most demanding sectors

▶ Railway



► Industrial Applications





R+D

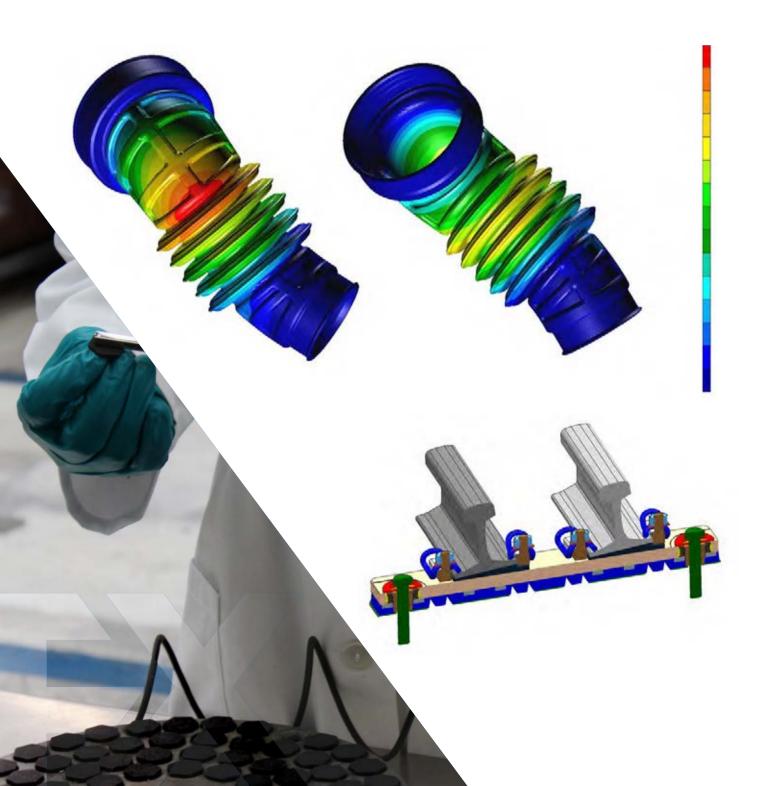
► Product Development

Geometry design and optimization

Design and maintenance of toolings

3D printed stiff and flexible parts

3D rapid prototyping of tooling for vulcanization Finite Element Analysis





Added value and continuous improvement

► Mixture Development

Elastomers: NR, SBR, EPDM, CR, NBR/HNBR, ECO, AEM, ACM, VMQ/Silicone, FKM/FPM

Mixtures development according to the specific needs

Inhouse automated mixture production

Mixture control with physical, rheological and characteristics analysis

Static, dynamic, aging, durability and corrosion tests





▶ Process Development

Design and construction of automatic machines for robust processes

Machines for automatic adhesive application and measurement

Solutions for automated assembly and component verification

Computer aided quality control

